

Ornamental and Architectural Metal Work Manufacturing: 2002

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2002 Economic Census

Manufacturing

Industry Series



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U.S. Department of Commerce
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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)	
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)					
332323, Ornamental and architectural metal work manufacturing	2002..	2 294	2 342	37 318	1 307 092	26 538	50 317	760 330	3 120 547	2 219 046	5 369 833	'146 575
2001..	N	N	N	37 492	1 207 801	27 018	52 869	712 868	2 825 311	2 454 094	5 276 315	129 513
2000..	N	N	N	37 629	1 192 607	27 339	56 343	701 169	2 738 693	2 393 583	5 100 083	128 383
1999..	N	N	N	38 356	1 140 032	27 925	57 972	667 661	2 596 289	2 274 581	4 850 562	129 231
1998..	N	N	N	36 447	1 080 872	26 631	54 641	656 375	2 352 709	2 075 071	4 406 917	122 157
1997..	1 845	1 890	N	34 876	985 687	24 999	49 743	599 911	2 249 912	1 932 786	4 178 276	98 912

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E ¹	All establishments ²		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
332323, Ornamental and architectural metal work manufacturing												
United States	1	2 342	442	37 318	1 307 092	26 538	50 317	760 330	3 120 547	2 219 046	5 369 833	'146 575
Alabama	1	48	14	1 338	46 515	928	1 693	24 768	107 687	90 855	198 441	'4 290
Arizona	3	65	10	1 041	28 117	886	1 616	20 246	66 923	42 122	108 990	'3 752
Arkansas	4	24	1	129	3 247	94	121	1 925	6 322	6 223	12 523	'146
California	1	312	44	4 311	157 775	3 093	5 252	95 268	446 467	243 531	686 275	'10 180
Colorado	1	60	5	548	14 759	310	630	9 313	27 728	17 859	47 473	'1 208
Connecticut	1	32	8	515	22 102	366	641	10 047	44 958	37 896	84 116	'4 957
Florida	1	143	17	1 957	57 424	1 518	2 965	36 789	134 011	109 684	244 318	'4 499
Georgia	—	52	12	1 349	45 687	996	1 984	27 797	93 646	94 275	188 899	'4 354
Illinois	1	75	25	1 808	67 759	1 244	2 492	36 890	177 899	102 487	279 827	'9 197
Indiana	1	47	21	1 251	35 964	931	1 802	22 725	115 507	62 308	177 397	'4 295
Iowa	2	27	5	301	8 932	240	462	6 265	20 333	17 566	37 847	'346
Kansas	—	24	6	568	16 559	441	869	9 687	33 273	29 217	61 369	'1 042
Kentucky	5	41	3	310	9 127	232	360	5 496	17 459	15 382	32 749	'484
Louisiana	5	20	4	258	8 426	182	304	4 531	17 985	11 598	29 530	'1 304
Maryland	1	39	11	871	37 658	548	1 114	19 270	101 222	50 747	152 172	'3 087
Massachusetts	3	57	12	805	36 375	546	1 084	20 211	57 596	53 147	124 887	'2 324
Michigan	—	52	10	1 272	50 265	931	1 905	30 731	114 733	78 159	194 753	'6 921
Minnesota	—	52	15	714	27 914	489	957	16 036	73 418	53 642	127 882	'3 048
Mississippi	—	14	4	298	10 483	216	465	6 001	56 745	37 879	95 628	'911
Missouri	1	41	9	830	33 350	531	1 014	17 034	57 609	52 464	111 590	'2 349
Nebraska	5	17	1	122	3 712	89	159	2 268	6 674	4 995	11 720	'1 265
Nevada	1	16	1	168	5 525	132	251	3 738	21 461	19 858	39 955	'536
New Jersey	2	70	14	860	34 206	605	1 133	18 669	79 687	46 061	127 969	'2 431
New Mexico	2	27	3	177	5 631	119	215	3 308	19 848	7 692	27 879	'657
New York	3	163	31	2 390	91 814	1 506	3 067	49 101	184 975	132 104	315 798	'6 927
North Carolina	1	51	13	900	28 042	711	1 374	17 187	69 411	45 009	113 454	'5 810
Ohio	—	78	26	2 286	76 364	1 558	3 129	44 557	192 385	183 738	372 246	'10 080
Oklahoma	—	30	5	683	17 369	582	1 063	13 482	50 617	24 038	74 486	'1 653
Oregon	4	47	5	500	21 939	349	621	13 925	34 201	25 376	59 372	'889
Pennsylvania	1	107	23	1 797	68 616	1 222	2 484	37 929	176 816	144 911	323 291	'6 217
South Carolina	2	24	1	151	4 573	100	171	2 578	7 113	6 971	14 071	'314
Tennessee	4	36	8	615	21 485	439	848	12 317	38 003	28 292	72 250	'840
Texas	1	178	41	3 097	101 226	2 257	4 304	59 238	239 594	168 733	409 628	'29 148
Utah	2	42	8	532	18 523	401	800	11 927	31 923	38 534	70 478	'1 718
Virginia	4	28	3	287	12 630	193	389	7 307	24 571	12 716	38 874	'1 186
Washington	3	65	4	576	19 798	437	666	12 256	41 976	25 990	68 242	'1 429
Wisconsin	—	42	8	806	27 662	500	873	13 600	68 150	60 085	134 665	'2 581

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
332323, Ornamental and architectural metal work manufacturing	
Companies ¹	number.. 2 294
All establishments ²	number.. 2 342
Establishments with 1 to 19 employees	number.. 1 900
Establishments with 20 to 99 employees	number.. 379
Establishments with 100 employees or more	number.. 63
All employees ³	number.. 37 318
Total compensation	\$1,000.. 1 591 558
Annual payroll	\$1,000.. 1 307 092
Total fringe benefits	\$1,000.. 284 466
Production workers, average for year	number.. 26 538
Production workers on March 12	number.. 26 314
Production workers on May 12	number.. 26 694
Production workers on August 12	number.. 26 715
Production workers on November 12	number.. 26 353
Production worker hours	1,000.. 50 317
Production worker wages	\$1,000.. 760 330
Total cost of materials	\$1,000.. 2 219 046
Materials, parts, containers, packaging, etc., used	\$1,000.. 1 900 707
Resales	\$1,000.. 157 684
Purchased fuels	\$1,000.. 12 262
Purchased electricity	\$1,000.. 28 589
Contract work	\$1,000.. 119 804
Quantity of electricity purchased for heat and power	1,000 kWh.. 420 881
Quantity of electricity generated less sold for heat and power	1,000 kWh.. S
Total value of shipments	\$1,000.. 5 369 833
Primary products value of shipments	\$1,000.. 4 655 234
Secondary products value of shipments	\$1,000.. 418 692
Total miscellaneous receipts	\$1,000.. 295 907
Value of resales	\$1,000.. 196 915
Contract receipts	\$1,000.. 30 257
Other miscellaneous receipts	\$1,000.. 68 735
Primary products specialization ratio	percent.. 92
Value of primary products shipments made in all industries	\$1,000.. 5 165 935
Value of primary products shipments made in this industry	\$1,000.. 4 655 234
Value of primary products shipments made in other industries	\$1,000.. 510 701
Coverage ratio	percent.. 90
Value added	\$1,000.. 3 120 547
Total inventories, beginning of year	\$1,000.. 619 754
Finished goods inventories	\$1,000.. 249 821
Work-in-process inventories	\$1,000.. 139 159
Materials and supplies inventories	\$1,000.. 230 774
Total inventories, end of year	\$1,000.. 592 511
Finished goods inventories	\$1,000.. 234 770
Work-in-process inventories	\$1,000.. 123 970
Materials and supplies inventories	\$1,000.. 233 771
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. '1 333 784
Total capital expenditures (new and used)	\$1,000.. '146 575
Buildings and other structures (new and used)	\$1,000.. '14 691
Machinery and equipment (new and used)	\$1,000.. '131 884
Automobiles, trucks, etc., for highway use	\$1,000.. '10 861
Computers and peripheral data processing equipment	\$1,000.. '10 702
All other expenditures for machinery and equipment	\$1,000.. '110 321
Total retirements	\$1,000.. '86 492
Gross value of depreciable assets at end of year	\$1,000.. '1 393 867
Depreciation charges during year	\$1,000.. '111 406
Total rental payments	\$1,000.. 102 927
Buildings and other structures	\$1,000.. 67 485
Machinery and equipment	\$1,000.. 35 442
Total other expenses ⁴	\$1,000.. 315 236
Response coverage ratio ⁵	percent.. 75
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 23 601
Communications services ⁴	\$1,000.. 9 663
Legal services ⁴	\$1,000.. 6 996
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 5 912
Advertising and promotional services ⁴	\$1,000.. 17 123
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 4 890
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 3 500
Management consulting and administrative services ⁴	\$1,000.. 19 536
Taxes and license fees ⁴	\$1,000.. 7 866
All other expenses ⁴	\$1,000.. 216 149

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on 2002 Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
332323, Ornamental and architectural metal work manufacturing											
All establishments	1	2 342	37 318	1 307 092	26 538	50 317	760 330	3 120 547	2 219 046	5 369 833	'146 575
Establishments with—											
1 to 4 employees	9	1 200	g	D	D	D	D	D	D	D	D
5 to 9 employees	4	335	2 316	78 094	1 614	2 816	45 695	168 806	120 358	288 733	'8 334
10 to 19 employees	2	365	4 975	166 749	3 542	6 015	97 436	360 548	255 379	622 051	'17 536
20 to 49 employees	1	271	8 173	305 406	5 717	11 188	171 729	725 990	429 643	1 150 492	'26 013
50 to 99 employees	1	108	7 236	267 241	4 900	9 717	148 542	640 525	542 719	1 193 658	'24 389
100 to 249 employees	—	47	6 576	237 804	4 606	9 261	132 211	614 423	484 588	1 118 081	'38 245
250 to 499 employees	—	15	4 986	145 252	3 972	7 356	100 532	395 026	227 575	622 232	'22 743
500 to 999 employees	—	1	f	D	D	D	D	D	D	D	D
1,000 to 2,499 employees	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	9	1 181	2 708	90 921	1 909	3 422	52 863	187 035	149 602	336 612	'5 900

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
332323	Ornamental and architectural metal work manufacturing	2 342	37 318	1 307 092	26 538	50 317	760 330	3 120 547	2 219 046	5 369 833	'146 575
3323231	Metal grilles, registers, and air diffusers	40	5 607	159 177	4 574	9 066	110 617	421 676	253 458	677 167	'24 797
3323233	Ornamental and architectural metal work	475	11 808	418 728	8 146	14 681	233 797	965 690	586 115	1 568 111	'38 617
3323236	Open metal flooring, grating, and studs	48	1 792	71 189	1 163	2 365	37 295	166 861	188 797	355 336	'5 032
3323237	Metal scaffolding and shoring and forming for concrete work	62	3 557	129 055	2 555	4 889	77 746	370 284	221 507	594 599	'32 426
3323239	Other architectural and ornamental work	210	7 168	264 149	4 866	9 438	147 401	654 412	551 227	1 212 684	'25 811

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. **Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
332323	Ornamental and architectural metal work manufacturing	2002.. N 1997.. N	X X	X X	5 165 935 4 243 440
3323231	Metal grilles, registers, and air diffusers	2002.. N 1997.. N	X X	X X	575 893 494 749
33232311	Other grills, including open mesh partitions	2002.. N 1997.. N	X X	X X	267 502 169 194
3323231106	Aluminum warm air and air-conditioning grills, registers, and air diffusers	2002.. 26 1997.. 16	X X	X X	201 410 135 232
3323231111	Other iron and steel grills (including open mesh partitions)	2002.. 25 1997.. 11	X X	X X	46 909 15 694
3323231116	Other aluminum grills (including open mesh partitions)	2002.. 12 1997.. 6	X X	X X	19 183 18 268
33232312	Iron and steel warm air and air-conditioning grills, registers, and air diffusers	2002.. N 1997.. N	X X	X X	306 991 308 045
3323231201	Iron and steel warm air and air-conditioning grills, registers, and air diffusers	2002.. 28 1997.. 36	X X	X X	306 991 308 045
3323231Y	Metal grilles, registers, and air diffusers, nsk	2002.. N 1997.. N	X X	X X	1 400 17 510
3323231YVV	Metal grilles, registers, and air diffusers, nsk	2002.. N 1997.. N	X X	X X	1 400 17 510
3323233	Ornamental and architectural metal work	2002.. N 1997.. N	X X	X X	1 578 628 1 219 589
33232331	Iron, steel, and aluminum stairs, staircases, and fire escapes	2002.. N 1997.. N	X X	X X	962 080 666 673
3323233101	Iron and steel stairs, staircases, fire escapes, and expanded metal plaster lath	2002.. 651 1997.. 554	X X	X X	804 381 549 586
3323233106	Aluminum stairs, staircases, fire escapes, and metal plaster base accessories (including corner beads, screens, grounds, etc)	2002.. 88 1997.. 60	X X	X X	157 699 117 087
33232332	Steel and aluminum fences, gates (other than wire), and railings and window guards	2002.. N 1997.. N	X X	X X	535 190 544 775
3323233211	Iron and steel fences and gates (other than wire)	2002.. 198 1997.. 220	X X	X X	189 150 305 208
3323233216	Aluminum fences and gates (other than wire)	2002.. 43 1997.. 40	X X	X X	114 374 39 456
3323233221	Iron, steel, and aluminum metal railings and window guards (other than wire)	2002.. 221 1997.. 240	X X	X X	231 666 200 111
3323233Y	Ornamental and architectural metal work, nsk	2002.. N 1997.. N	X X	X X	81 358 8 141
3323233YVV	Ornamental and architectural metal work, nsk	2002.. N 1997.. N	X X	X X	81 358 8 141
3323236	Open metal flooring, grating, and studs	2002.. N 1997.. N	X X	X X	364 712 N
33232361	Open iron, steel, and aluminum flooring and grating for building construction	2002.. N 1997.. N	X X	X X	364 712 N
3323236101	Open iron and steel flooring and grating for building construction	2002.. 101 1997.. N	X X	X X	314 050 N
3323236106	Open aluminum flooring and grating for building construction	2002.. 30 1997.. N	X X	X X	50 662 N
3323236Y	Open metal flooring, grating, and studs, nsk	2002.. N 1997.. N	X X	X X	— N
3323236YVV	Open metal flooring, grating, and studs, nsk	2002.. N 1997.. N	X X	X X	— N
3323237	Metal scaffolding and shoring and forming for concrete work	2002.. N 1997.. N	X X	X X	564 280 394 620
33232371	Scaffolding, shoring and forming for concrete work (iron, steel, aluminum, and all other material combinations)	2002.. N 1997.. N	X X	X X	551 303 394 620
3323237101	Suspended scaffolding for concrete work (including midpoint, two-point, multilevel, boatswain chairs, etc.) (iron, steel, and aluminum)	2002.. 12 1997.. 15	X X	X X	34 287 45 476
3323237106	Access scaffolding for concrete work (including tube and coupler system, prefabricated mobil scaffolds, etc.) (iron, steel, and aluminum)	2002.. 16 1997.. 23	X X	X X	D 158 700
3323237111	Shoring for concrete work (including flying forms, postshores, ellis clamps, reshores, etc.) (iron, steel, and aluminum)	2002.. 10 1997.. 7	X X	X X	D 21 843
3323237116	Forming for concrete work (including modular, prefabricated custom design, etc.) (iron, steel, aluminum, and all other material combinations)	2002.. 34 1997.. 54	X X	X X	184 848 168 601
3323237Y	Metal scaffolding and shoring and forming for concrete work, nsk	2002.. N 1997.. N	X X	X X	12 977 N
3323237YVV	Metal scaffolding and shoring and forming for concrete work, nsk	2002.. N 1997.. N	X X	X X	12 977 N
3323239	Other architectural and ornamental work	2002.. N 1997.. N	X X	X X	1 207 486 1 223 918
33232391	Other aluminum and metal architectural and ornamental work	2002.. N 1997.. N	X X	X X	314 920 222 180
3323239106	Other aluminum architectural and ornamental work	2002.. 106 1997.. 102	X X	X X	227 063 146 873

See footnotes at end of table.

Table 6a. Products Statistics: 2002 and 1997—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
332323	Ornamental and architectural metal work manufacturing—Con.				
3323239	Other architectural and ornamental work—Con.				
33232391	Other aluminum and metal architectural and ornamental work—Con.				
332323911	Other metal architectural and ornamental work (other than iron, steel, and aluminum)	2002.. 53	X	X	87 857
		1997.. 50	X	X	75 307
33232392	Other iron and steel architectural and ornamental work	2002.. N	X	X	717 659
		1997.. N	X	X	600 126
3323239201	Other iron and steel architectural and ornamental work	2002.. 248	X	X	717 659
		1997.. 278	X	X	600 126
33232393	Metal stalls and corrals	2002.. N	X	X	39 675
		1997.. N	X	X	120 905
3323239311	Metal stalls and corrals	2002.. 23	X	X	39 675
		1997.. 46	X	X	120 905
3323239Y	Other architectural and ornamental work, nsk	2002.. N	X	X	135 232
		1997.. N	X	X	280 707
3323239YV	Other architectural and ornamental work, nsk	2002.. N	X	X	135 232
		1997.. N	X	X	280 707
332323W	Ornamental and architectural metal work manufacturing, nsk, total	2002.. N	X	X	874 936
		1997.. N	X	X	397 588
332323WY	Ornamental and architectural metal work manufacturing, nsk, total	2002.. N	X	X	874 936
		1997.. N	X	X	397 588
332323WYWW	Ornamental and architectural metal work manufacturing, nsk, for nonadministrative-record establishments	2002.. N	X	X	549 671
		1997.. N	X	X	222 913
332323WYWY	Ornamental and architectural metal work manufacturing, nsk, for administrative-record establishments	2002.. N	X	X	325 265
		1997.. N	X	X	174 675

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p–10 to 19 percent estimated; q–20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3323231	Metal grilles, registers, and air diffusers	
	United States.....	2002.. 575 893
		1997.. 494 749
	California.....	2002.. 21 500
		1997.. 13 126
	Florida.....	2002.. 52 741
		1997.. 58 338
	Illinois.....	2002.. 13 408
		1997.. N
	Indiana.....	2002.. 21 113
		1997.. 17 336
3323233	Ornamental and architectural metal work	
	United States.....	2002.. 1 578 628
		1997.. 1 219 589
	Alabama.....	2002.. 52 899
		1997.. 52 682
	Arizona.....	2002.. 25 916
		1997.. 19 443
	Arkansas.....	2002.. 3 326
		1997.. 5 903
	California.....	2002.. 216 940
		1997.. 142 168
3323236	Open metal flooring, grating, and studs	
	United States.....	2002.. 364 712
		1997.. N
	Alabama.....	2002.. 77 041

See footnotes at end of table.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997—Con.**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3323236	Open metal flooring, grating, and studs—Con.	
	United States—Con.	
	1997..	N
	California	31 532
	1997..	N
	Connecticut	2 501
	1997..	N
	Florida	6 088
	2002..	N
	Illinois	31 235
	1997..	N
	Maryland	5 909
	2002..	N
	Michigan	11 823
	1997..	N
	Minnesota	4 364
	2002..	N
	Ohio	24 346
	1997..	N
	Oklahoma	2 843
	2002..	N
	Pennsylvania	27 968
	1997..	N
	Texas	35 378
	2002..	N
	Washington	2 964
	1997..	N
3323237	Metal scaffolding and shoring and forming for concrete work	
	United States	564 280
	1997..	394 620
	Florida	14 808
	1997..	N
	Georgia	5 147
	2002..	N
	Indiana	18 129
	1997..	N
	New York	9 633
	2002..	9 545
	1997..	27 892
	Pennsylvania	21 654
	2002..	39 508
	1997..	26 360
3323239	Other architectural and ornamental work	
	United States	1 207 486
	1997..	1 223 918
	Alabama	13 188
	1997..	20 735
	Arizona	18 243
	2002..	12 505
	California	83 147
	1997..	181 932
	Colorado	4 721
	2002..	28 846
	Connecticut	44 095
	1997..	8 972
	Florida	22 844
	1997..	17 620
	Georgia	81 214
	2002..	72 123
	Illinois	69 017
	1997..	83 202
	Indiana	39 139
	2002..	55 712
	Iowa	17 811
	1997..	38 772
	Kansas	9 046
	2002..	6 610
	Kentucky	2 565
	1997..	7 521
	Louisiana	4 710
	2002..	11 114
	Maryland	83 483
	1997..	31 265
	Massachusetts	28 189
	2002..	22 587
	Michigan	48 535
	1997..	11 995
	Minnesota	34 030
	2002..	46 590
	Missouri	11 447
	1997..	20 225
	New Jersey	22 791
	2002..	21 606
	New York	145 712
	1997..	75 383
	North Carolina	8 672
	2002..	29 322
	Ohio	96 153
	1997..	53 733
	Oklahoma	2 177
	2002..	5 513
	Oregon	12 219
	1997..	22 231
	Pennsylvania	85 915
	2002..	43 431
	Tennessee	4 047
	1997..	9 254
	Texas	52 898
	2002..	

See footnotes at end of table.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997—Con.**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3323239	Other architectural and ornamental work—Con.	
	United States—Con.	
	1997..	69 235
	2002..	19 893
	Utah	5 004
	1997..	14 617
	2002..	42 504
	Washington	43 057
	1997..	33 679
	2002..	
	Wisconsin	
	1997..	

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
332323	Ornamental and architectural metal work manufacturing		
00900001	Total materials2002..	X	1 900 707
1997..	X	1 709 743
33272203	Metal bolts, nuts, screws, washers, rivets, and other screw machine products2002..	X	43 178
1997..	X	39 868
33200095	Other fabricated metal products (excluding castings and forgings)2002..	X	124 655
1997..	X	109 500
33100035	Castings, rough and semifinished2002..	X	24 045
1997..	X	29 628
33120007	Steel bars, bar shapes, and plate (excluding castings, forgings, and fabricated metal products)2002..	X	117 166
1997..	X	127 666
33120009	Steel concrete reinforcing bars2002..	X	1 534
1997..	X	9 827
33120016	Steel sheet and strip (including tinplate)2002..	X	203 311
1997..	X	N
33120069	Steel structural shapes (excluding castings, forgings, and fabricated metal products)2002..	X	86 142
1997..	X	132 961
33120038	All other steel shapes and forms (excluding castings, forgings, fabricated metal products, bar, bar shapes, plate, concrete, reinforcing bars, structural shapes, and sheet)2002..	X	159 717
1997..	X	N
33142111	Copper and copper-base alloy shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	9 893
1997..	X	D
33131500	Aluminum and aluminum-base alloy sheet, plate, foil, and welded tubing2002..	X	45 932
1997..	X	N
33131601	Aluminum and aluminum-base alloy extruded shapes (extruded rod, bar, pipe, tube, etc.)2002..	X	76 565
1997..	X	N
33100007	All other aluminum and aluminum-base alloy shapes and forms, including refinery shapes (excluding castings and forgings)2002..	X	31 700
1997..	X	12 644
33100077	Other nonferrous shapes and forms (excluding castings, forgings, and fabricated metal products)2002..	X	32 016
1997..	X	N
00190027	Iron and steel scrap (excluding home scrap)2002..	X	20 367
1997..	X	N
32551002	Paints, varnishes, stains, lacquers, shellacs, japans, enamels, and allied product2002..	X	29 857
1997..	X	N
00970099	All other materials and components, parts, containers, and supplies2002..	X	463 425
1997..	X	D
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	431 204
1997..	X	393 634

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.